1-1. Connectic diagram example

Set as bellow.

∎STEP1



Fig.1-1-1 Connectic diagram example

(Quick manual) How to connect communication to with RS232C cable.

1st edition

Set as bellow.

■STEP2

① Turn on (power), of slave controller(HIT-S / HIT-SH / HIT-SA).

Next,

2 Turn on (power), of master controller(HIT-M / HIT-MV).



Fig.1-1-2 Connectic diagram example

NOTE:

Make sure to turn on the power of slave controller(HIT-S / HIT-SH / HIT-SA) before master controller(HIT-M / HIT-MV).

1-2. Example for setting SGsample



Start SGsample software and set as follow.

(Quick manual) How to connect communication to with RS232C cable. 1st edition



For more information, see User's Manual.

When you use a LAN cable, see following URL of SIGMAKOKI website. https://www.global-optosigma.com/en_jp/software/download/How_to_setup_LAN_EN.pdf